

WELCOME LETTER / SPONSOR INTRODUCTION / COURSE MAPS / EVENT SCHEDULE/ RULES AND CONDUCT/ MAXIN' & RELAXIN' INFORMATION ウェルカムレター / スポンサー紹介 / コースマップ / イベントスケジュール / 規約 / MAXIN' & RELAXIN' インフォメーション





Page - 02

A Chat with 'Bene'

Minakami has a long history with two wheeled fun on dirt and our main man Nathan 'Bene' has the inside scoop.



Page - 09

2024 Grinduro **Timed Segments**

There are times for MAXIN' and times for RELAXIN'. these timed segments are for the former.

Grinduro 21 Step Survival Guide

- 1. AREA MAP P.4
- 3. PARKING P.4
- 4. REGISTRATION P.4
- 5. RACE PLATE & TIMING CHIP P.4
- 6. SCHWALBE SHAKEDOWN P.5
- 7. M-FESTIVAL PRE-PARTY P.6
- 8. CAMPING INFORMATION P.6
- 9. THE GRINDURO COURSE P.7
- 10. BREAKFAST P.8
- 11. SATURDAY SCHEDULE P.8
- 12. FOOD & DRINK P.8
- 13. ON-DAY REGISTRATION P.8
- 14. START AREA & BRIEFING P.8
- **15. SAFTEY THINGS P.9**
- **16. ONSEN OPTIONS P.9**
- 17. PRESENTATIONS P.11
- 18. M-FESTIVAL SATURDAY P.11
- 19. M-FESTIAL SUNDAY P.12
- **20. SUNDAY SCHEDULE P.12** 21. RIDE AND FAREWELL P.12

Welcome Letter: From the Grinduro Japan 2024 Team.

'UNITED IN GRAVEL' IN MINAKAMI, GUNMA. **'BRINGING THE WORLD** OF GRAVEL TO JAPAN'.

Author - Adam Cobain

is with great pleasure, we wish to welcome you all to Minakami and to Grinduro Japan 2024. In less than 2 weeks, the Grinduro family will join up again as a united gravel and fun times loving family in the mountains of Gunma. The region is a haven for outdoor activity, and we can't wait to share in the beautiful scenery and the stunning Koyo (紅葉) famous in the region during the fall season.

The Grinduro global team, local stakeholders and Japan based event specialists have been

working hard since December 2023 to bring this global gravel cycling event to this new and welcoming region.

One of the key principles of Grinduro globally is inclusivity and friendship we are honored to work with a host region that shares in this vision and wants to grow and unite gravel riders from around the world in

With the support of Minakami Village, Minakami Tourism Association, Gunma Police, Outdoor Alliances, Canyons, MTBJAPAN and many more local and national partners we have created an amazing and safe venue with an 80km course taking in some of the most amazing and scenic back country trails the region has

Working with our partners at Canyons and Forest and Water, we have provided grassy camping for all our devoted campers

and partnered with the team at M-Festival music festival which will run simultaneous with Grinduro.

The goal of Grinduro is to unite riders and to make everyone feel welcome and be a part of something special, and from our perspective as promoters, that goal is also to bring cultures together.

To unite riders not only from Japan, but from Australia and New Zealand, North America, the United Kingdom, Europe, and whoever else wants to join the Grinduro family in Japan. We believe in the value that this unity brings to everyone in and around the event, the importance it plays in our world view, how it grows our global understanding and the simple joy that riding a bike and the comradery that ensues brings to us as cyclists.

(continued page 3)

SHIMANO - United In Gravel

/In Gravel We Trust

in Gravel. - We enjoy our rides, enjoy the company, enjoy nature and enjoy the racing. Maxin' and relaxin',

United in Gravel is our call to everyone, from any level, to go out and enjoy life in the saddle. It's about tackling that hill, bounding down the dirt roads and farm tracks, trails, and tarmac – or cruising the city streets and urban jungle in the best possible way. The joy of riding together in places beyond words. Just watch the video to see the beauty of ridGravel is a collection of ground rock, sand, quartz, and clay – a

smile with every mile you ride.

world United in Gravel.

Interview: Nathan (aka Bene) Bennett is no stranger to the dirt of Minakami. #mtbjapan

nent figure in Japanese cycling

known for running success-

ful bike shops and countless

events including NODA Cycling

Association Cup and always

sold-out NCA Cup. "We end-

ed up riding together for an

article, and it was through

him that I first got sponsored

by Specialized." Bennett re-

calls how Taguchi gave him a

comprehensive introduction

to the Japanese cycling scene

and brought him into the core

of the country's off-road com-

munity—complete with more

sponsorships, invitations to

big competitions, free stuff,

There is an infectious energy

that Bennett exudes as we chat

and it's hard not to be struck

by his DIY ethics, which he's

clearly picked up from years

of extreme sports. You learn

self-reliance by being out on

the trails and backcountry. If

something goes wrong, he's al-

ways had to fix it himself. That

mindset is now being carried

over into organising Grinduro

Japan: "You can't wait for things

to happen; you have to make

As the discussion continues,

his character feels more fitting

them happen."

interviews, and more.

Join the Shimano Gravel family at Grinduro in Minakami and visit their inspired photo booth to capture your moment.

Did you show-up this weekend and realize your bike is so clapped out it's practically giving a standing ovation?

Well, worry not, we've got you Grinduro course.

Swing by the Shimano booth to show your trusty (possibly rusty?) steed a little love.

to Southern California than the

reserved culture of Japan, but if

there's one thing that Bennett

has succeeded at over the past

28 years, it's bringing along the

locals as he shares the excite-

ment for all things two wheels.

It's this what makes him such

a good fit for the global series,

even if the responsibility scares

Now decades into this stu-

dent-mentor-role, Bennett

acknowledges that he wouldn't

be leading Grinduro Japan

without Taguchisan's guid-

ance and support. "Hell, no,"

he laughs. "It's one of those

'together, we're stronger' ep-

isodes. Taguchisan has been

encouraging me to run an

event for years, but even he

burst out laughing when I said

I'd been approached to stage

Grinduro in Minakami." With

a metre of snow outside his

window in February when he

was first approached, he found

it challenging to envision the

landscape bustling with gravel

bikes, e-bikes, MTBs, and more

by autumn. But luckily, Bene

admits to rolling well in unpre-

dictable situations, even if the

scale of Grinduro feels like "a

hard nut to crack."

UNITED B GRAVEL



Who really is Gravel Gary??

Grinduro, the ultimate, worldwide, party-to-race-ratio gravel festival, descended on the French Grand Est region, and we asked our good friend WynTV—Wyn Masters—to cover the vibe and, of course, join in the gravel fun. Check out the from Grinduro fun here.

Wyn Masters goes to Grinduro!



Shimano GRX Di2 30 YEARS OF DIRT IN JAPAN 12-Speed

New 2x12 Di2 Addition to **Shimano's Legendary Gravel**

ravel cyclists live to be in the moment. It's why we roll out of our driveway at dawn. Why we venture down lonely, unknown dirt roads. Why we take on routes and races with unpredictable outcomes. It's also why we demand the best from our gear; expecting precise, reliable, distraction-free performance in all conditions.

Shimano understands—and embraces—these lofty expectations, knowing that even the smallest hiccup can mean the difference between fun and frustration, failure and success. It's this pursuit that defines the latest addition to Shimano's growing family of GRX gravel-specific components.

Meet the new 12-speed Shimano GRX Di2 RX825 series, which includes dual control levers refined for comfort and control, a Shimano Shadow RD+ equipped rear derailleur for better chain management, and a gravel-optimized front derailleur for precise shifting.

This suite of components brings an electronic option to the 2x12 GRX RX820 items launched last year. Like with the RX820 mechanical components, riders can tailor their gearing with the RX820 crank and its 48/31-tooth chainrings or the RX610 crank with 46/30-tooth chainrings. At the back of the bike, both the HG710 11-36-tooth cassette and the full complement of Shimano 12-speed 11-34-tooth cassettes are compatible. sunt, sit laccabor abor serum id qui blania dolesto tatur, volum in

RX825 compatible gearing

- 48/31T RX820 crank
- 11-36T HG710 cassette • 11-34T R9200, R8100, R7100

Any of these gearing combinations pairs perfectly with wheels, the WH-RX880. With 25-millimeter internal width and updated DIRECT ENGA MENT freehub, the RX880 wheels provide a vital connection between rider and road, however remote or rugged. All four of the gearing options listed above now benefit from

Electrified 2x12 Gravel Gearing

Shimano's WorldTour-proven Di2 electronic shifting platform. RX825 delivers a wide gear range with tight gear steps so you can spin a comfortable cadence whether hammering at the front of a racing pack, spinning solo down a quiet country lane, enjoying endless dirt road rollers, or tackling a precipitously steep backcoun-

Maxin' & Relaxin' with your **Grinduro** Family.

No one thing, or person, or

Their sponsorship has helped

The Global Grinduro story is also not complete without the support of Schwalbe, Wahoo and Leatt, where so much value and enthusiasm is brought to

This global team, together with our local team of stakeholders, sponsors, local village tourism officers, police and medical that all come together, united in gravel and united in the vision to grow Japan's gravel scene and to create something special. Together we can achieve this goal and share in the success. We welcome you all to Grinduro, we welcome you all to Minakami and look forward to bringing the world of gravel to Japan.

Kindest Thanks

BMW engineers at their facility in Munich, Germany, with first production units sold in late

– professional and amateur.

LEATT - No Such Thing As 'Too Much Of A Good Thing'...

The Leatt story began in 2001 when Dr. Christopher Leatt witnessed the death of a fellow motorcycle rider the weekend after his son, Matthew, began

range of helmets, body

hydration systems, apparel -

whatever it takes to keep the

committed 'Thrill seeker' safer.

Yours is a confidence game.

And we're in the business of

making sure that you have the

confidence and the equipment

to push yourself faster, harder

and further than you thought

armor, braces, guards,

/Global Sponsor

you could go"

Dr Leatt began research and development of a device almost immediately, driven by a passion to protect not only his son, but all riders from the effects of catastrophic neck injuries. His first patents were filed in 2003.

The revolutionary Leatt-Brace® At Leatt's core is a passion to was developed in Cape Town, save lives! South Africa and tested by

> Leatt are driven to protect the bodies and futures of athletes



our unique lab-tested and athlete-trusted performance protective gear to more sports and to more athletes globally. Trauma can affect virtually every part of an athlete's body. They started with protecting necks; and will remain tech nology and market leaders with product lines extended to protect more body areas.

Their mission is to extend

/Global Sponsor

WE GET

WHY YOU

DO WHAT

YOU DO!

They started with protecting helmeted participants in off road motorsports; and now we protect downhill and BMX bicycle riders, but the goal is to protect more athletes in a wide range of sports with multiple product lines.

The Leatt plan is to continue to develop innovative, cutting edge products; move into high velocity winter and team sports; and address a broader range of bicycle and other popular helmeted sports.

The Grinduro Team



...if it's got two wheels, Nathan Bennett will ride it.

(from page 2)

Once the town gave the green light to host the event, Bennett's to-do list grew dramatically. His expressive eyes widen, sharing a glimpse into his system. Providing flawless and riders, who get entry to inbox and the sheer number of emails that had flooded in process is a must in Bennett's Gravel Union shows that gravel over the past 24 hours. "Right from the beginning, I knew event from good to great. It's clusively about the riding. what had to be done, but I clear that even as an immigrant didn't really know where to start. We're playing catch-up on skills on hand to make sure that world is so small that any crathe organisational front, to be Grinduro Japan is through-and- zy trip could trigger a move honest. There's a very specific through a Japanese event. With somewhere new. I think a lot way of doing things in Japan, with a lot of paperwork. Each in place, he's ready to go wild - there's a great outdoor comtrail and dirt track had to be shaping the route on his brand- munity here and the terrain carefully inventoried for the environment agency before we could do anything," he says with a hint of relief, having received the final permits just two weeks ago.

his chosen timekeeping com- that the event coincides with pany, Wakita Soft, arrived the town's lively multi-day muto check the satellite signal sic event, M-Festival, making it strength for their chip timing a win-win for both organisers eyes—it's what can turn an event participation is never ex-Bennett is keen to use the local "Exactly" agrees Bennett. "The all the necessary permissions of people will fall for Minakami new gravel bike, A Specialized is really suited for Grinduro, Diverge.

Besides there being no better together. time to visit Minakami than mid-October when the autum-

nal colours really pop, the Grin-Just yesterday, the crew from duro Japan team has ensured timing and a smooth sign-up all the shows. Research from

> with awesome trails that gravel bikes are perfect for looping

t Grinduro we are United

ing beyond the beaten track.

ew Zealand-born Nathan

Bennett, a long-term resident of Minakami, has

raced in nearly every cycling

discipline—except for gravel.

That might change soon, as

the avid bike racer gears up to

help stage the wildest edition

of Grinduro Japan yet, from

Bennett, the racer-turned-

event organiser, is the

self-starting owner of MTB

Japan and a prolific competitor

in the Japanese bike world.

A keen motocross rider as a

youth, he took to downhill, dirt

jumping, and cross-country

mountain biking before moving

to Japan in 1996 at the age of

24 where he started out as a

"After a few months, I was lov-

ing Minakami but less so the

rafting work, so I thought I'd

try MTB guiding. This quickly

gained momentum, and I've

now hosted more than 40,000

riders around these moun-

tains," he explains, clearly well-

versed in how to stage a good

His early efforts caught the

eye of Nobu Taguchi, a promi-

time for all abilities.

October 18-20.

rafting guide.

mixture as diverse and unique as the riders the sport attracts. We leave ourselves on the tracks and accept all, no matter your strength or skillset. Riding gravel is about creating unique stories to share, building toward a healthier, more sustainable community empowered by individuality.

Whether you're out with your best friends for a post-work grind or going beast-mode bikepacking a far-off trail, you're out there, renewing your

So go out, explore your path, and join us in celebrating a

/Tech Support with Shimano

covered. Shimano is here to help with any last minute repairs you might need to keep things rollin' smooth on the

brand is bigger than the sum of all of us, however, for the past 2 years, our gloabl title sponsor Shimano have been paramount in their support of the Grinduro concept globally.

bring riders from around the globe together to share in their own Grinduro story and unite with each other in gravel. Also, in Japan, each Grinduro Japan edition pre and post COVID our loyal host sponsors Salsa have been there to support the vision and have always believed in the concept of inclusivity and the joining of gravel cultures of Japan with those from abroad.

/GRINDURO SURVIVAL CHECKLIST DAY 1

I MADE IT TO MINAKAMI- NOW WHAT DO I DO?

1. AREA MAP



2.DAY SCHEDULE **FRIDAY 18TH OCTOBER**

12.00 - Site and Registration Open

12.00 - Camping Site open*

12.00 - 18.30 Bike Expo

12.00 - 24.00 Bar Opens*

12.00 - 18.00 Bands/Dj's* (Lineup)

14.00 - 16.30 Schwalbe Shakedown

17.30 - 18.00 Schwalbe Shakedown Pre-

sentation at Schwalbe Booth

18.00 - 24.00 M-Festival Pre-Party Bands/

3.PARKING

Dj's* (Lineup...)

Parking is provided in 2 locations. Please make sure you follow all instructions regarding where you can park. If you can, park the car at your accommodation and ride or walk to the event.

DO NOT PARK OUTSIDE OF THESE AREAS.

Grinduro Village & Canyons Area. Oana River (https://maps.app.goo.gl/4k6DgXXPjbTV3nw39)

Plenty of parking near the river and a short walk/ride to

Tanigawa Camping Area. Yubiso Park Area. Yubiso

Preference for those camping and short walk/ride to Canyons.

4. REGISTRATION

Now you have parked. Great.

Before anything else, you need to get registered. That includes all camping set up. You can not access the campground without being registered first.

Make your way to Canyons and the come see the Grinduro team at the registration tent.

Here you will get all the rider registration pack, including:

- **Bib Plates**
- **Bike Plates**
- **Ties and Pins**
- **Wakitasoft Timing Chip Set Festival Access Wristband**
- **Grinduro Souvenirs**
- Dinner tokens Y1500 **Camping Pass***
- Sponsor Schwag

Once registered and signed in, please attach your race plate to the front of your bike and sticker on your seatpost.

If camping, you can now make your way to the Tanigawa Camping area office and checkin with the Grinduro team to allocate vour campsite. If not, relax and unwind and check out the sponsor booths and get ready for the Schwalbe Shakedown.

5. RACE PLATE & TIMING CHIP



Bike Plate - Must be visable on front of bike (DO NOT WRAP AROUND HEAD TUBE)

Please make sure to attach these two important items to your bike.

In addition, a sticker set will be provided that has various helmet and seat post sticker, along with a bib plate to attach to your t-shirt or jersey.



This race uses a timing thip "POWERTAG" attach the chip to the front hawk as described belo four chip is registered with your data. Do not suchange if for another parson's one. The timing thip has a tolkidar with your name and number printed on it. If you are not sure whether the chip belongs to you or not, please some On not give the chip excessive shocks. Do not forget to return your chip after the race. Sports Timing WS works https:

How to attach Race Timing Chip to Your Bike

Timing Chip - Must be attached to fork. (Follow instructions and make sure to return the chip)

6. SCHWALBE SHAKEDOWN **SCHWALBE***



Bring Your Best Max Effort To The Schwalbe Shakedown.



The action starts at 2PM Friday afternoon with a rippin' fun timed stage:

The Schwalbe Shakedown.

Not more than 200m from the Grinduro Village is a warmup ride with more bite than a Schwalbe G-One.

Make sure you have your timing chip, strap on your number board and join us down by the river from the Grinduro Village from 2 pm to 4:30 pm.

The course is a short 1.2km short and sharp effort, but with a punchy sting at the end

Nothing technical out on course, but traction is key and certainly the Schwalbe G-One would be a safe choice.

You will need to put all your best efforts and skills to the test if you are going to win the great prizes on offer from Schwalbe! This special stage is timed. You can have multiple attempts to post your best time. In the evening, the winners will be rewarded at the Schwalbe awards ceremony.

Shakedown results aren't counted in overall Grinduro results. Get out there and have

E-BIKES ARE WELCOME TO RIDE, BUT WILL BE EXCLUDED FROM FINAL RESULTS)

CSR at SCHWALBE

SCHWALBE ARE STRIVING TO BECOME THE MOST ENVIRONMENTALLY FRIENDLY BICYCLE TIRE MANUFACTURER.

As a manufacturer, Schwalbe take responsibility for their products - even beyond their life cycle. With the Schwalbe Recycling System, the manufacturer takes care of the return of inner tubes and tires in order to then recycle them and avoid unnecessary waste. The aim is to use the recovered material in the production of new goods and to further increase the proportion of recycling. With this want to take an important step towards the circular economy.

July 2024 marks a grandiose lestone in our company

Children

children's aid

550ĸ

tires worldwide

projects started

history: since the introduction of our tire recycling system in 2022, one million tires have been successfully collected, recycled and thus returned to

As the first bicycle tire manufacturer in the world we take care of the return and recycling of used bicycle tires of all brands. The completely closed

SCHWALBE AT A GLANCE 2023

of turnover generated

recycled bicycle

5,683,

of rButyl from inner tube recycling

inner tubes wordwide

with ecofrienally products

76%

Z mil

thanks for being a part of Grinduro and making sure that riders stay rubber side down.

300pe 1,263

800_t

Savings trough Green Marathon

brand presence

70

"WE TREAT RECYCLING LIKE A PRODUCT AND HAS THE SAME PRIORITY AS ANY TECHNICAL INNOVA-TION." HOLGER JAHN - COO

35%

since 2018

280

Schwalbe Group

circulatory system contributes proactively to the conservation of energy and resources and saves 80% CO2. This holistic recycling process was awarded

the Eurobike Innovators Prize. Great work Schwalbe and MTB tire!

- for good grip and con-



SCHWALBE

GO FOR THE WIN SCHWALBE G-ONE

THE RACE GRAVEL TIRE.

The Schwalbe G-One R is made for use on light terrain, gravel roads and asphalt. Thanks to the Super Race carcass, it combines souplesse, speed and control at the highest level.

- New Boomerang profile for best traction uphill and ideal rolling behav-
- Super Race carcass (Souplesse construction) for a particularly smooth ride with low rolling resistance and high impact protection.
- Angled side lugs create in conjunction with the



Race Directors Choice: Thunder Burt

LOW WEIGHT AND FAST!!

OUTSTANDING FOR FAST AND DRY XC TRACKS.

Its low weight and extreme-ly low rolling resistance makes it Schwalbe's fastest

- Multiple small, flat studs for fast and quiet roll-
- Numerous grip edges for hard ground.
- Edged shoulder studs



6 /OCTOBER, 2024
THE GRINDURO GAZETTE

/GRINDURO SURVIVAL CHECKLIST DAY

SHAKEDOWN MAXED --> TIME FOR THE RELAX

7. M-FESTIVAL PRE-PARTY



While the Day 1 of the Grinduro Festivities wrap up after the Schwalbe Shakedown presentations, the party will continue at Canyons.

For food, we recommend heading into Minakami town and grabbing some food at one of the local restaurants, or sticking around the Canyons where the M-Festival Pre-Party will be starting.

Live music and bar will be open, with live bands and Dj's from early Friday

16:30 LIGHTCRAFT
17:10 SOUTH CARNIVAL
17:50 OF TROPIQUE
18:30 MIDORINOMARU
19:25 CARIBBEAN DANDY
20:30 S'n'D (M Festival)
21:10 METRALLETA DJ (from Colombia)
21:50 DOC.KOYAMANTADO (Rumba Loco)
22:30 TXAKO (Japonicus)
23:15 MIKE (Canyons)
24:00 END



8. CAMPING INFORMATION



Grinduro Japan is pleased to have an amazing location for those that wish to camp.

Located 1.5km from Grinduro Village at Canyons is Tanigawa Auto Camping Area.

https://tanigawadakecamp.com/

The Grinduro team and the staff will make sure that riders and families are well catered for, but please respect all rules and regulations are provided by the campground.

Camping is by booking only.

ONLY RIDERS WHO HAVE PURCHASED A CAMPING INCLUDED TICKET CAN CAMP.

EXTRA CAMPING SITES FOR FRIENDS OR FAMILY CAN BE PURCHASED ON THE DAY FOR YEN3000/HEAD.

YOU WILL NEED YOUR CAMPING VOUCHER



CAMPING VOUCHER
Name

Phone #

Bib#

Site #

Please present to the Grinduro team at the Campground. Valid for 1pax 2nights (Fri18 & Sat19 October).

キャンプ堪にてグリンデュロチームにご提示 ください。10月18日(金)・19日(土)の2泊1 バックに限り有効。

REGISTRATION

Please take your camping voucher to the Camping Area and register with the Grinduro team.

Tanigawa Camping Areas are located stumbling distance from the Grinduro Village, so you'll be able to easily get back to your tent after

after letting loose at the party.

RESPECT OUR NEIGHBORS

Please respect our neighbors by keeping noise to a minimum after 10pm and only parking in designated Grinduro parking areas, not on the nearby neighborhood streets.

KEEP IT TIDY

Be sure to clean up absolutely

everything in your campsite. Please be diligent and leave nothing behind, there will be trash cans on site for your recyclables and to dispose of all garbage.

TERMS

Please keep to noise to minimum after dark and respect other campers.

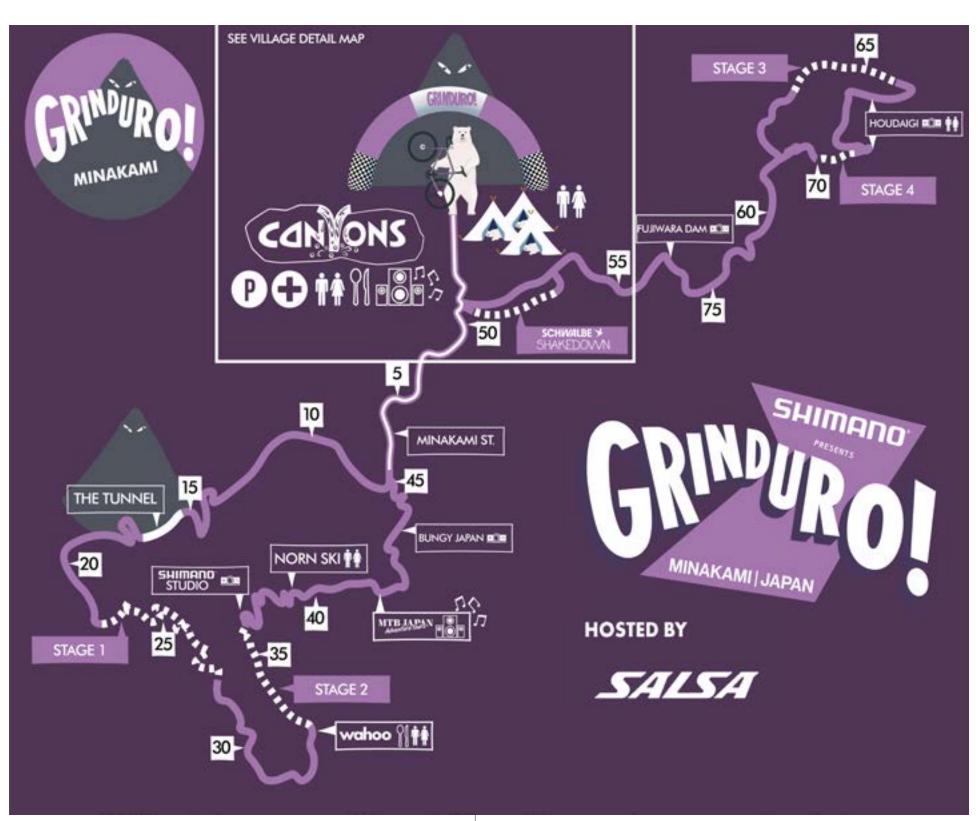
All guests will be required to pay for camping and no parties or loud music.

BE RESPECTFUL AND LET THOSE THAT WANT TO SLEEP BE ABLE TO DO SO. THE GRINDURO GAZETTE

/GRINDURO SURVIVAL CHECKLIST DAY 2

IT'S GRINDURO DAY - TIME FOR THE MAXIN'

9. THE COURSE OVERVIEW



GRINDURO AM + GRINDURITO LOOP

52.3KM DISTANCE 1325M ELEVATION 2 TIMED STAGES



GRINDURO PM LOOP

30.2KM DISTANCE 650M ELEVATION 2 TIMED STAGES



THE GRINDURO GAZETTE THE GRINDURO GAZETTE 8 /OCTOBER, 2024 OCTOBER, 2024/ 9

/GRINDURO SURVIVAL CHECKLIST DAY 2

SATURDAY ACTION ON AND OFF THE BIKE

10. BREAKFAST



BREAKFAST SERVED

6:00AM - 8:00AM AT CANYONS

11.DAY SCHEDULE **SATURDAY 19TH OCTOBER**

06.00 - 08.00 Breakfast at the Grinduro Food Court (Canyons)

06.00 - 07.30 Registration opens for late arrivals*

07.00 - 09.00 Bike Expo (Shimano Tech support)*

08.30 - Mass Start: Morning Loop (Grinduro and Grindurito)

10.30 - 18.00 M-Festival Bands/Dj's* (Line-

11.00 - 24.00 Bar opens

10.30 - 13.30 Lunch served at the Grin-

duro Food Court (Canyons)

12.00 - 15.00 Afternoon Loop Start (Grinduro)

11.00 - 18.30 Bike Expo*

16.40 - 17.25 Award ceremony at Shimano Stage

11.00 - 19.30 Dinner available from Food Trucks (M-Festival)

19.00 - 24.00 M-Festival Bands/Dj's* (Lineup)

Grinduro Timed Sections: Who will reign supreme against the clock.

IN DA' WOOD - 4.2KM | 348M

A juicy climb to get the Grinduro legs buring. Stage 1 is 100% gravel climb with multiple swtichbacks, waterfalls and whole lot of vertical.

Open 9AM Close 11AM

DON'T STOP NOW - 3.0KM | 200M

A mixed section of terrain with some techical skills needed near the end. Stunning forest views and a nice fast open decent finish.

HOLD MY BENTO - 1.5KM | 200M

Heading up from Fujiwara Lake, we hope that your lunch has

settled. Keep your bento down and the views will reward.

Open 9AM

Close 12PM

Open 12PM **Close 2PM**

Open 12PM

BENE'S B-LINE - 1.0KM | 0M

Ready to rip some singletrack. The final section has riders testing themselves on some hand-groomed flow trail. Let's get loose!!

Close 3PM

STAGE 1 STAGE 2 IN DA' WOOD **DON'T STOP NOW** 4.2KM | 348M 3.0KM | 200M

Stage 1 will be a test of of power to weight and also whether the your bike/tryre choice was a success or not. A proper gravel climb to get your first score on the

The gravel road snakes its way through the hills with multiple switchbacks to keep you thinking about line

Be sure to pace yourself or through caution to the wind and just smash it. Timing gate finishes at the top o

After a nice descent at the back of the Gunma Cycling Sports Centre and from the 1100M dizzying heights of the stage 1 finish you'll

HOLD MY BENTO 1.5KM / 200M

STAGE 3

arrive at the Wahoo Feed

The Wahoo vibes will get you primed for Stage 2, which starts right next to the feed, so hopefully the number of pastries consumed involved some thought of what is to come next.

A bit of climbing to begin before the trail levels and gets a bit technical. Wide tyres will thrive here, and a nice fast descent to finish the stage.

Be sure to hold up here and soak in the views of the Minakami Valley from 1100m and while you're here get a photo at the Shimano Photo

STAGE 4

The road to lunch involves some more action as the descent down to Norn SKi Field and MTB Japan will bring some smiles, as will the photo ops on your way back to lunch at Canyons and the Grinduro Village.

With our Grindurito friends enjoying the afternoon vibes and M-Festival, for the Grinduro riders, there is still some riding to be done.

After taking in the stunning views of Fujiwara Dam, you'll have to tackle the techical Stage 3. The lungs will burn and the legs will need a a good shout at. Keep going as the view from the finish is something special and a

BENE'S B LINE 1KM / OM

highlight for this region, especially during the October

The hard work is over and now its time for the the final stage and for this you take in some nice nice flow trail built and operated by MTB JAPAN. Just a short section, you'll have to ask Bene for his secret trail when you return to the region.

Following Bene's B-Line, the road is all downhill to the awaiting Grinduro Party and time to chat with friends and reflect on the days antics.

16. ONSEN

Note that there are a few tun-

nels out on course so please

make sure you have a front

light mounted on your bike.

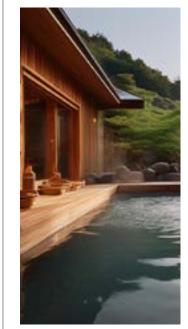
15. SAFETY

LIGHTS... CAMERAS...

DON'T BE LEFT IN THE DARK! YOU WILL NEED A FRONT LIGHT

ACTION...!

It's more than just a bath. It's Tradition.



inakami is a popular hot spring destination with some rather famous baths, including outdoor baths with beautiful views of nature. There are over a dozen separate hot spring sources found across Minakami's mountains and valleys, around which resorts of various characters have been built.

Grinduro riders have access to the beautiful Hotel Yunojin onsen for a discounted day rate of YEN1000. Tickets are only available from Tanigawa Camping office and hours are limited to use from 2PM-7PM on Friday and Saturday only.

12. FOOD & DRINK

Your Grinduro Entry Includes 3 Meals

Available Saturday 19TH only

Breakfast - 6:00AM to 8:00AM (Canyons Cafe)
Bacon, Eggs, Toast, Coffee and T oast, Coffee and Tea (Riders must show wristband)

Lunch - 10:30AM to 13:30PM (Canyons Cafe) Bean Curry, Rice, Barley Tea (Riders must show wristband)

Dinner -13:30PM to Close (Various_Food_Vans) Various Food Truck's at Grinduro



1000YEN



500YEN

13. REGISTRATION SAT 19TH MORNING

If for some reason you can not make it to **Registration** on Friday 18TH, we will have a short window open for registration on the morning of the Saturday 19TH.

Please make your way between **6:00AM to 7:30AM** at the Grinduro Village Registration Tent to get registered.

14. START AND RIDER BRIEFING AREA

The Grinduro and Grindurito will start from Yubiso Park. Which is 1.5km from the Grinduro Village and next to the Tanigawadake Camping Area. Please DO NOT park in this area, Use parking area Location 1 near Canyons and rideor walk to the start area.

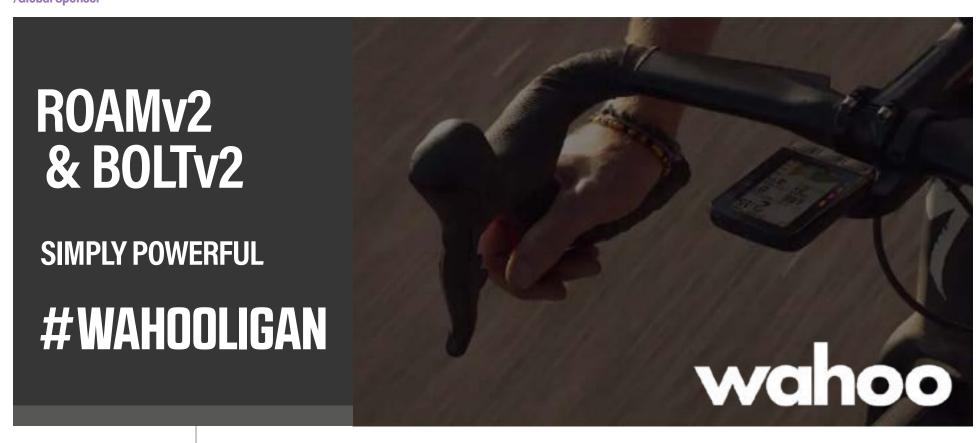
Please be at the Start Area at 8:00AM so that we can provide a rider briefing as well as introduction to local area from the Police.

After the Start Offical we will have a guided 5km neutral section through Minakami Town. Please respect the road rules at all times.



THE GRINDURO GAZETTE THE GRINDURO GAZETTE 10 /OCTOBER, 2024

/GRINDURO SURVIVAL CHECKLIST DAY 2 /Global Sponsor



A FANTASTIC OFFER FROM WAHOO

Want to test out the latest technology from Wahoo?

Visit the Wahoo booth and check the new Wahoo ELEMNT ROAM V2, ELEMNT BOLT V2 and the Wahoo Rival watches.

Wahoo is offering you the opportunity to test them out during the event, with the Grinduro routes preloaded on them already!

We hear you think 'That's awesome!', we agree! Only a limited number of these

units are available and on a first come, first served basis.

Wahoo demo

WAHOO WILL BE **ROAM(ING) OUT** ON THE COURSE

Bringing the vibes all the time.

Around the 25km mark on the morning AM Loop, Grinduro and Grindurito riders will be welcomed to join Wahoo for a moment of chill and reflection.

Moments before the legs start screaming at you again as you start STAGE 2, enjoy some friendly hospitality from the guys at Wahoo.



Navigate & Connect Seamlessly: GO ROAM AND BE A #WAHOOLIGAN

IMPLY POWERFUL

Whether you need a GPS for mountain biking, gravel rides, or unfamiliar roads. Wahoo ELEMNT cycling computers offer powerful features to track your performance, navigate new routes and stay connected before, during and after your rides. Smart navigation features provide the freedom to explore with confidence. Advanced performance features give you the tools to become a better cyclist. Using ELEMNT GPS for cycling connects you to a seamless indoor and outdoor ecosystem.

THE ELEMNT EXPERIENCE

The ELEMNT companion app uses the intuitive interface of your smartphone to make using an ELEMNT gps bike computer powerfully simple. Customize workout screens, enable powerful smart navigation features, share routes, track fellow rider's locationsthe ELEMNT companion app adds functionality without computer experience.



READY TO RIDE

ELEMNT's newest Ready to Ride feature simplifies Wahooligan's pre-ride experience to get you out the door faster and with confidence. We updated the look and feel of the menu to improve usability and give you quick access to the features you need the most to get your ride started, from connected sensors and battery levels, to selecting a route or planned



The powerful SUMMIT feature anticipates the grade changes and assigns intuitive color coding to help you visualize the road ahead.

SUMMIT FREERIDE feature delivers climb detection on your rides, giving you advanced notice of climbs that lie ahead without preloading a route. SUMMIT SEGMENTS makes it easy to visualize climbs while riding and alerts you to the beginning and end of a climb. regardless of the page you

PUBLIC ROUTE SHARING

Make sure the adventure is fun and safe for all with Public Route Sharing, the easiest way to share a route with other ELEMNT users. Just open the

ELEMNT app and anyone with a nearby ELEMNT can view and load the route into their device.

PERFORMANCE ON DISPLAY

alerts to ensure you stay properly fueled and hydrated; your ELÉMNT will show personalized reminders or motivational messages programmed to workout time, distance intervals, or calories burned. With PerfectView Zoom™ and Quicklook LEDs™ it's easy to stay tuned into the data that matters most at a glance - this ELEMNT only innovation keeps you informed while focused.

Never bonk again with custom

WAHOO SYSTM OUTDOOR WORKOUTS

ELEMNT ROAM plus a Wahoo X subscription keeps you ready for year-round adventures by

allowing you to follow structured training plans both indoors and outdoors. Just load a workout or training plan into your SYSTM calendar and follow the targets set by the Wahoo Sports Science team to maximize efforts regardless of your training environment.

Freedom to Connect

From connecting to advanced training accessories like KICKR smart trainers and the ELEMNT RIVAL GPS sports watch to taking structured workouts from Wahoo X outdoors, ELEMNT GPS bike computers integrate seamlessly with the entire Wahoo ecosystem to elevate your indoor and outdoor rides and

/Local Partners

/GRINDURO SURVIVAL CHECKLIST DAY 2

Back Country Japan:

AUTHENTIC JAPAN CYCLING EXPERIENCES



DJ Chakku

Live Friday & Saturday

MAXIN' & RELAXIN'

and celebrate your friends efforts.

17. PRESENTATIONS

ALL GOOD THINGS MUST END.

So, friend - you have finished your ride and returned you chip.

Maybe you put in some solid efforts in the timed stages and maybe,

just maybe, you get to stand on the famed Grinduro Podium to the

Our goal is to make sure the party off the bike is just as much fun as

the party on the bike, so stick around and enjoy the presentations

We don't over comoplicate it, we want it to be fun, so grab a frothy

Thank you for being a part of Grinduro and welcome to the family.

beverage or a glass of milk and chill and clap and relax.

applauding adulation of your peers and fellow Grinduro-ians.

You are feeling good about your ride or maybe very good.

DJ Chakku has a very open selection of music, always looking to send out positive vibrations through sound. Electronic music, rock, reggae, hip hop, ambient... nothing is off limits for him. His newest project "Radiant" is a party that focuses on helping those in need by joining DJs, artists and live musicians together to collect food and daily essential goods for victims of natural disaster and in generally difficult times. He plays around Matsumoto, Japan for many different clubs, restaurants and cafes and has been a resident DJ for the party "ELE" the past 4 years. He also can be found playing music at outdoor festivals, private parties and sporting events around Japan.

FROM TWO WHEELS TO TWO TURNTABLES WE WELCOME

BACK DJ CHAKKU







Understanding the intricacies of cycling in Japan take a lot of experience. Roberto Colqui, based down in Kyoto has accumulated 1000's of hours both designing routes and guiding riders on some of the most incredible roads Japan has to offer. BackCountryJapan celebrates the balance of epic days on the bike with the right amount of scenery and cultural immersion. It takes a deft touch to understand the region and the rider and adjust, support

and embrace the unfolding

Roberto and BCJ bring their expertise and team to help make Grinduro special and his enigmatic charm will be welcoming riders throughout the weekend. Beyond that, BCJ has been pre-eminent in desiging and resourcing slected Grinduro Merchandise, so be sure to check out the tent and grab yourelf a limited edition



18. M-FESTIVAL PARTY SATURDAY





渡辺俊美 (THE ZOOT 16)



THE MINNESOTA VOODOO MEN

12 /OCTOBER, 2024 THE GRINDURO GAZETTE OCTOBER, 2024/

/GRINDURO SURVIVAL CHECKLIST DAY 3

M-FESTIVAL + HANGOVER RIDE

19. M-FESTIVAL SUNDAY



20.DAY SCHEDULE SUNDAY 20TH OCTOBER

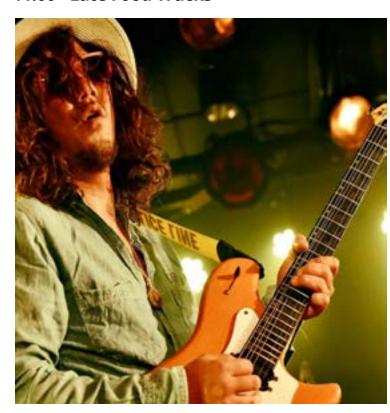
08.00 - 11.00 Bike Expo

09.00 - 10.30 Guided Social Ride (Hangover Ride)

11.00 - Grinduro Japan Closed

11.00 - 22.00 M-Festival Bands/Dj's* (Lineup)

11.00 - Late Food Trucks

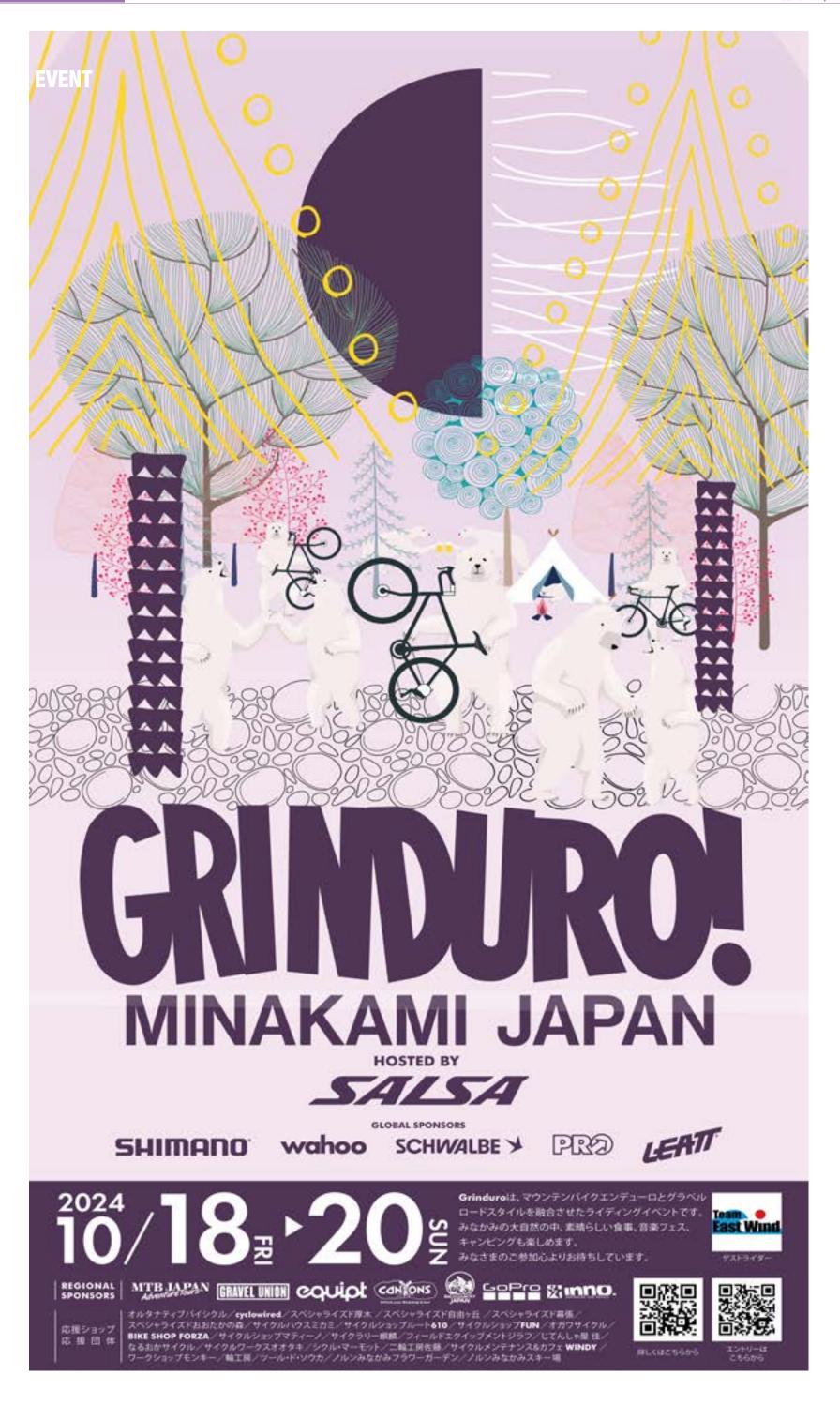


AO YOUNG (Live Sunday)

21. HANGOVER RIDE & FAREWELL

JOIN US AT THE GRINDURO VILLAGE AT 9:00AM FOR A 90MIN RIDE





WITH THANKS TO OUR AMAZING PARTNERS & FRIENDS IN MINAKAMI AND JAPAN

AND TO OUR GLOBAL FAMILY OF RIDERS AND FRIENDS WHO HELP MAKE GRINDURO SPECIAL

SEE YOU IN 2025

